10

15



What is claimed is:

disk drive comprising:

a storage disk having a storage surface;

- an actuator arm that moves relative to the storage disk;
- a load beam secured to the actuator arm;
- a slider: and
- a head suspension that secures the slider to the load beam and positions the slider near the storage disk, the head suspension maintaining the slider at a pitch static attitude of less than approximately zero degrees.
- 2. The disk drive of claim 1 wherein head suspension maintains the slider at a pitch static attitude of between approximately zero and negative two degrees.
- 3. The disk drive of claim 1 wherein the head suspension maintains the slider at a pitch static attitude of less than approximately negative one degree.
- 4. The disk drive of claim 1 wherein the head suspension maintains the slider at a pitch static attitude of approximately negative two degrees.
- 5. The disk drive of claim 1 wherein the head suspension maintains the slider at a pitch static attitude of less than approximately negative two degrees.
- The disk drive of claim 1 wherein the slider is a padded slider that includes an air bearing surface and at least one pad that extends below the air bearing surface.
- 7. The disk drive of claim 1 including a ramp positioned near an outer diameter of the storage disk.

COVEEDYS DIESOI



10

25





- A transducer assembly for a disk drive, the disk drive including a 8. storage disk and an actuator arm, the transducer assembly comprising:
 - a \$lider including a data transducer;
 - a load beam that attaches to the actuator arm; and
- a head suspension that secures the slider to the load beam and positions the slider near the storage disk, the head suspension maintaining the slider at a pitch static attitude of less than approximately zero degrees.
- 9. The thansducer assembly of claim 8 wherein head suspension maintains the slider at a pitch static attitude of between approximately zero and negative two degrees.
- The transducer assembly of claim 8 wherein the head suspension 10. maintains the slider at a pitch static attitude of less than approximately negative one degree.
- The transducer assembly of claim 9 wherein the head suspension maintains the slide at a pitch static attitude of approximately negative two degrees.
- 12. A head stack assembly including an actuator arm and the transducer assembly of claim 8.
 - 13. A disk drive including the transducer assembly of claim 8.

A method for making a disk drive, the method comprising the steps of: 14. providing a storage disk having a storage surface; providing an actuator arm that moves relative to the storage disk; providing a slider including a data transducer; securing\a load beam to the actuator arm; and

securing the slider to the load beam with a head suspension, the head suspension maintaining the slider at a pitch static attitude of less than approximately zerd degrees.





- 15. The method of claim 14 wherein head suspension maintains the slider at a pitch static attitude of between approximately zero and negative two degrees.
- 16. The method of claim 14 wherein the head suspension maintains the slider at a pitch static attitude of less than approximately negative one degree.
- 5 17. The method of claim 14 wherein the head suspension maintains the slider at a pitch static attitude of approximately negative two degrees.
 - 18. The method of claim 14 wherein the head suspension maintains the pitch static attitude of less than negative two degrees.
 - 19. The method of claim 14 wherein the step of providing a slider includes providing a padded slider that includes an air bearing surface and at least one pad that extends below the air bearing.

13